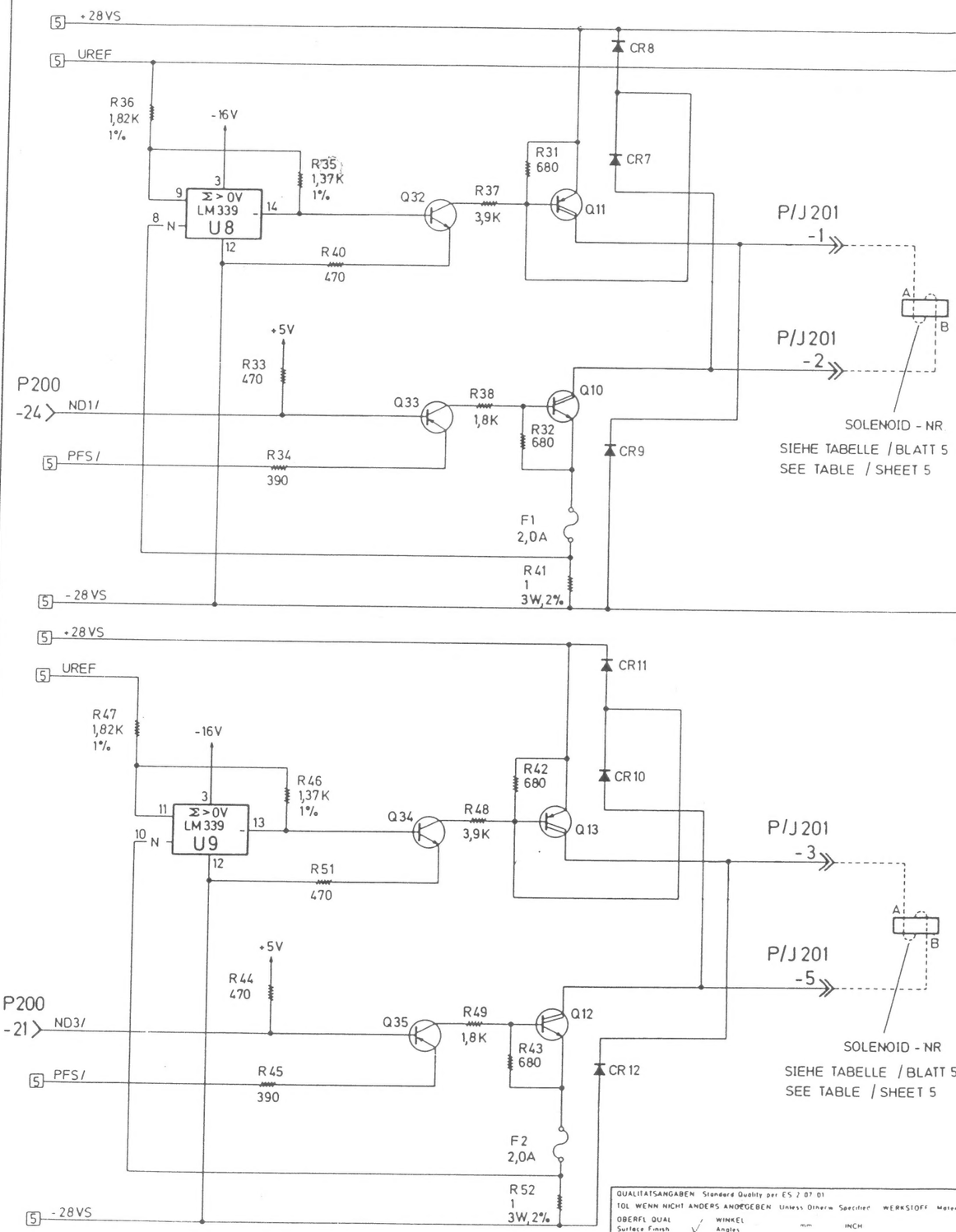

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M	17DR33320	Kn.	3.82
L	17DR33720	Kn.	11.81
K	17DR33256	Kn.	10.81
J	17DR33250	Kn.	9.81
H	17DR33191	Kn.	12.80
G	17ER33152	Kn.	7.80
E	17ER33146	Kn.	6.80
E	17ER33106	Kn.	12.79

1

QUALITÄTSANGABEN Standard Quality per ES 2.07.01
TOL WENN NICHT ANDERS ANGEGEBEN Unless Otherw. Specified
OBERFL QUAL / Surface Finish ✓ WINKEL / Angles
MASSTOL mm NENNMASS / Dimensional Tolerances
ECKEN RADIEN INNEN / AUSSEN / Corner Radii
SCHARFKANTIG GEZ ECKEN / FASE OD RADIUS / Break Sharp Edges
BOHRUNGEN ENTGRATET / Hole Deburr Depth
WERKSTOFF Material
OBERFLÄCHENBEHANDLG Coating
VERBINDUNGSART Joining
WÄRMEBEHANDLG Heat Treat
HÄRTE Hardness
ÄNDERUNGEN Changes

KLASSE Class 6441
GEZ AM Finish 18.12.1979
GEPR Chkd
KONSTR Designer
GES Appd
NORMGEPR Appd
ERSETZT DURCH Superd By
ERSATZ FÜR Supersedes

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BLATT Sheet 1 VON 5
WERKSTAB
KEN

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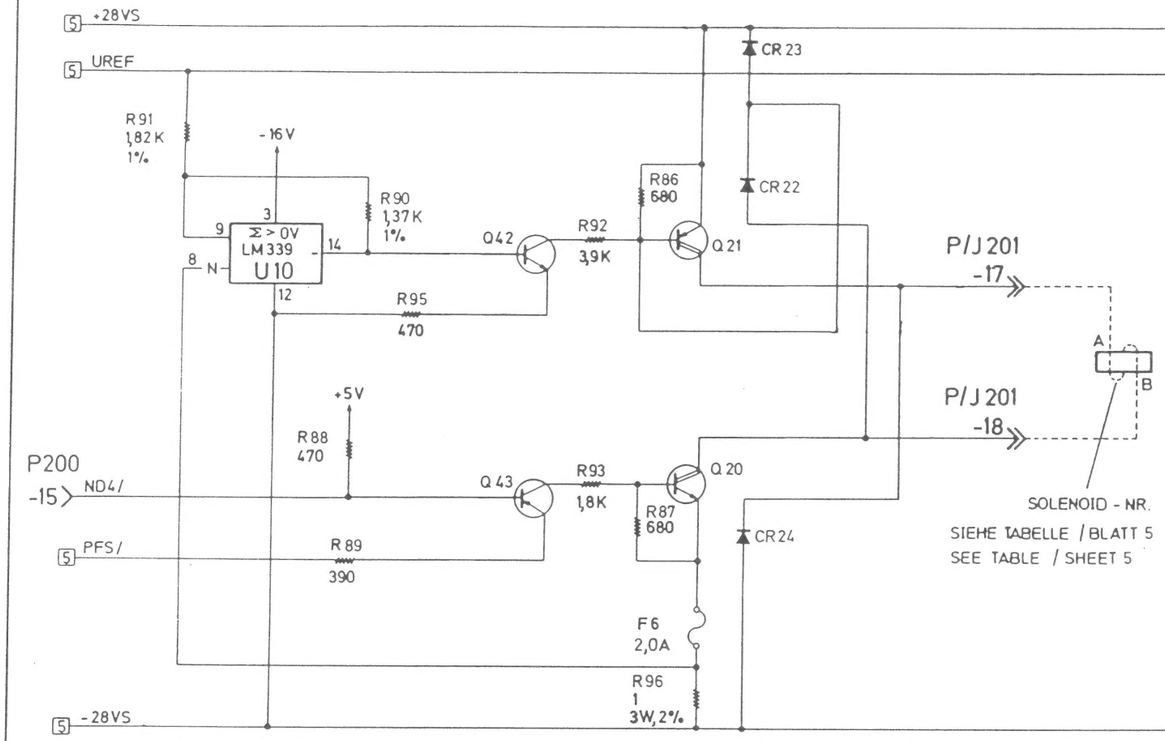

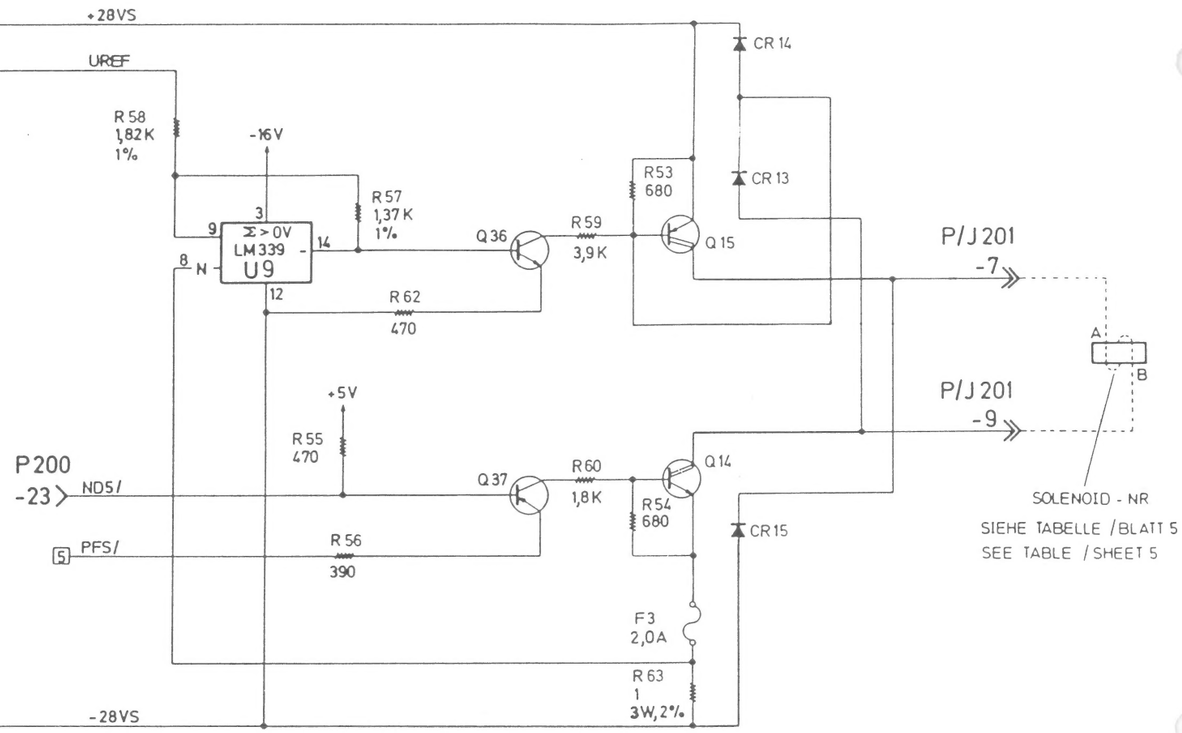

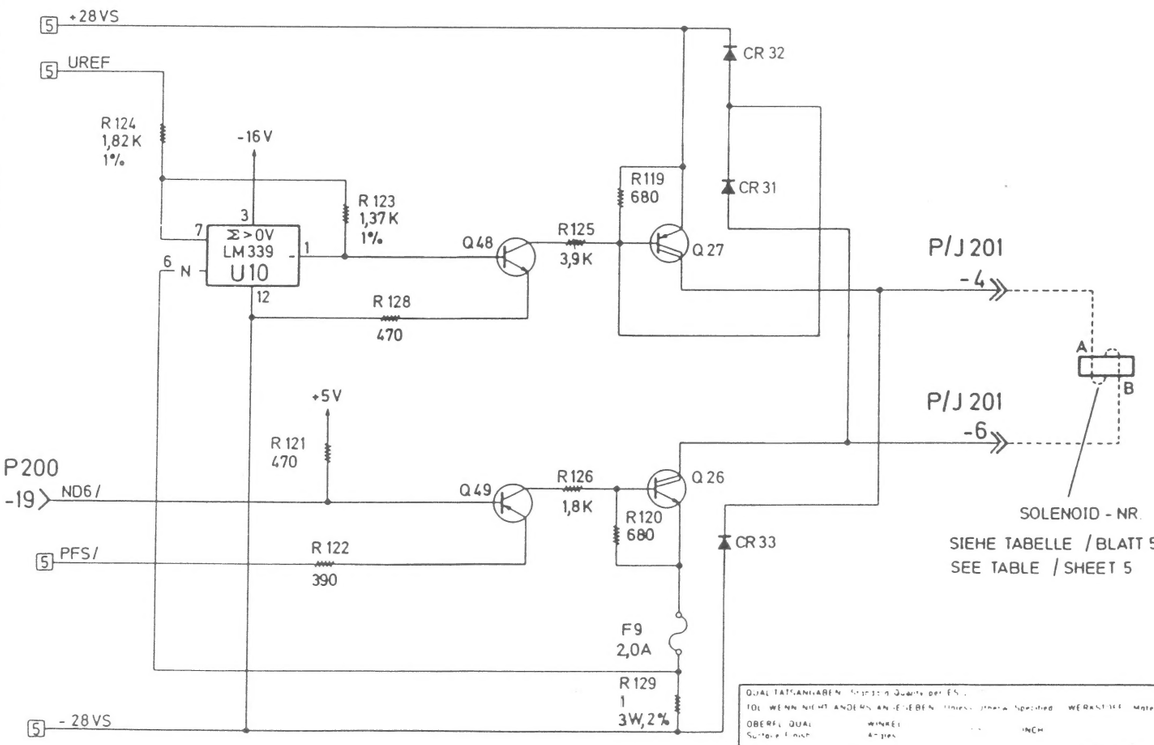

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J	17DR33250	Kn.	9.81
H	17DR33191	Kn.	12.80
G	17ER33152	Kn.	7.80
F	17ER33148	Kn.	6.80
E	17ER33106	Kn.	4.80

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2

QUALITÄTSANGABEN / Quality data ES

ÄNDERUNGEN / Changes

TOL. WENN NICHT ANDERS ANGEGEBEN / Unless otherwise specified

WERKSTOFF / Material

OBERFL. QUAL. / Surface Finish — WINKEL / Angles — INCH

MASSEN / Dimensions — ECKEN RADIEN / Corner Radii — INNEN / AUSSEN — SCHARFKANTIG GEZ. ECKEN / FASE OD. RADIUS / Break Sharp Edges — BOHRUNGEN ENTGRATET / Bore Deburr Depth

OBERFLÄCHENBEHANDLG. / Coating

VERBINDUNGSART / Joining

WÄRMEBEHANDLG. / Heat Treat

HÄRTE / Hardness

6441
18.12.1979

NCR GmbH
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ERSETZT DURCH / Supersedes
ERSATZ FÜR / Supersedes

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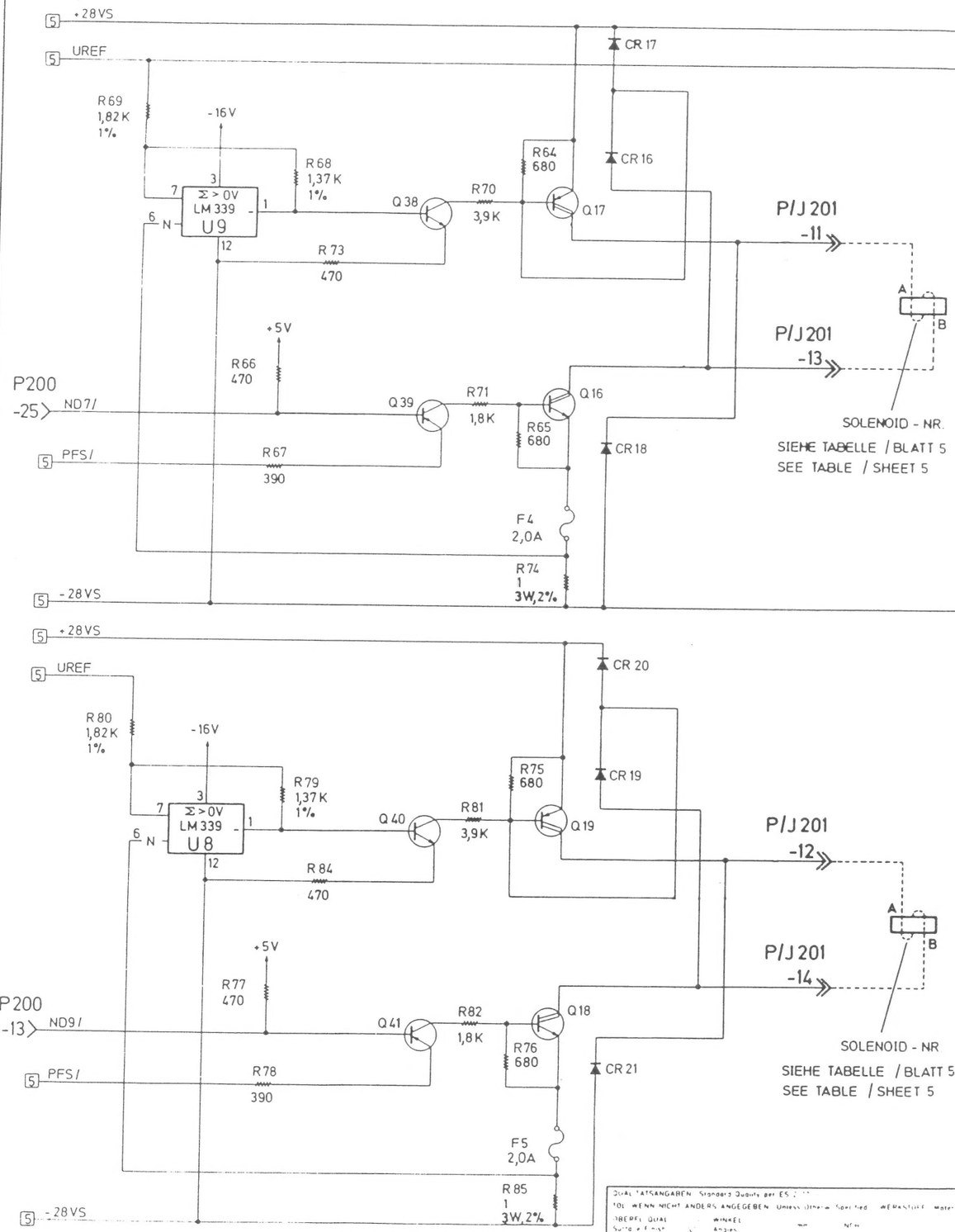

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H	17DR33191	Kn.	12.80
G	17ER33152	Kn.	7.80
F	17ER33146	Kn.	
E	17ER33106	Kn.	

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3

MASSTOL. VON NENNMASS / Dimensions Tolerances
ECKEN RADIEN INNEN / Corner Radii AUSSEN
SCHARFKANTIG GEZ ECKEN / FASE OD RADIUS / Break Sharp Edges
BOHRUNGEN ENTGRATET / Hole Deburr Depth
OBERFL.-BEHANDLG / WÄRMEBEHANDLG / HÄRTE

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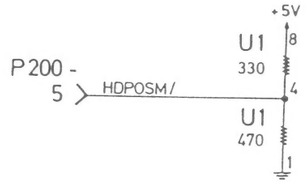

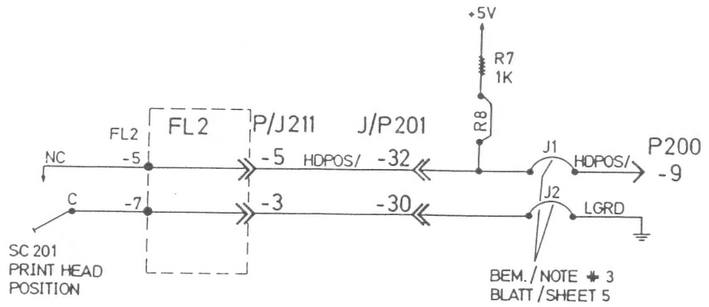

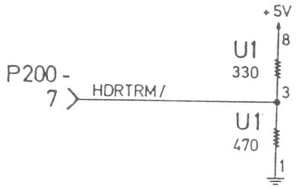

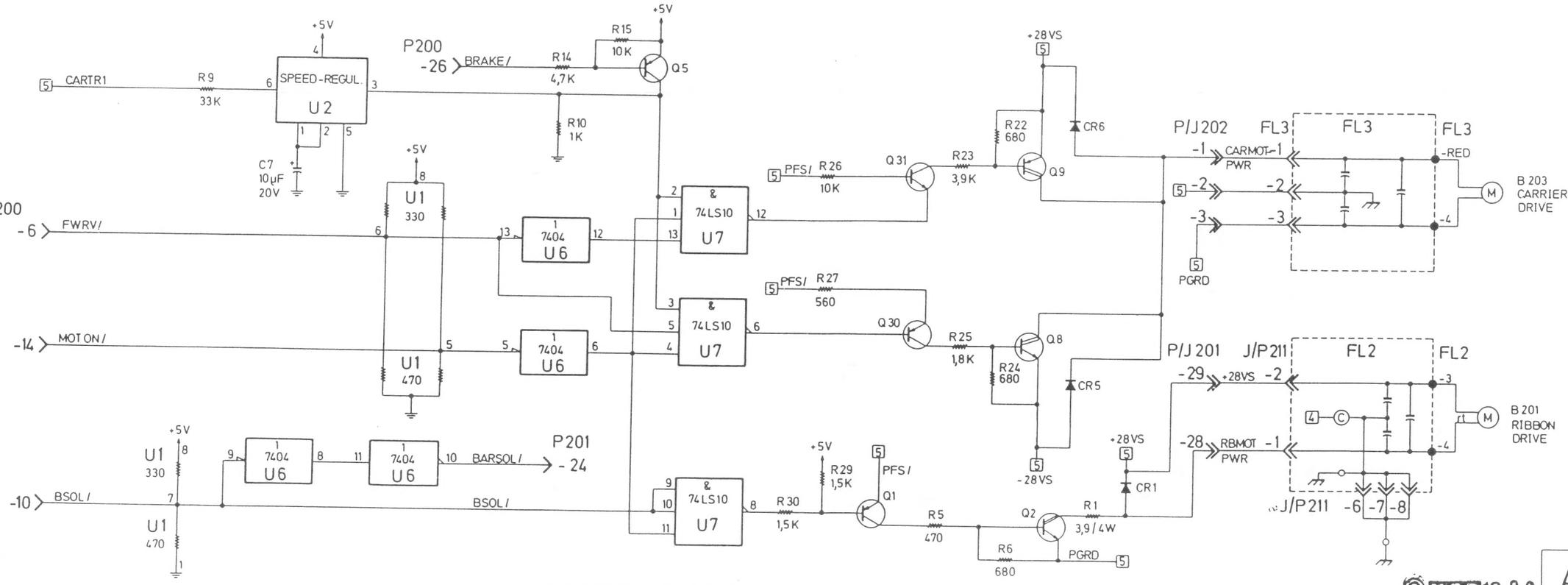

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L	17DR33720	Kn.	11.81
K	17DR33256	Kn.	10.81
J	17DR33250	Kn.	9.81
H	17DR33191	Kn.	2.80
G	17ER33152	Kn.	7.80
F	17ER33140	Kn.	6
E	17ER33106	Kn.	12

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4

QUALITÄTSANGABEN Standard Quality per ES 2 27 0
TOL WENN NICHT ANDERS ANGEGEBEN Unless Others Specified
OBERFL QUAL Surface Finish
WINKEL Angles
MASSTOL mm NENNMASS Dimensional Tolerances
ECKEN RADIEN Corner Radii
INNEN
AUSSEN
SCHARFKANTIG GEZ ECKEN
FASE OD RADIUS Break Sharp Edges
BOHRUNGEN ENTGRATET Hole Deburr Depth
WERKSTOFF Material
ÜBERFLÄCHENBEHANDLG Coating
VERBINDUNGSART Joining
WÄRMEBEHANDLG Heat Treat
HÄRTE Hardness
ÄNDERUNGEN Changes

KLASSE Class 6441
GEZ AM Drawn 18.12.1979
GEZ Dftr
GEPR Chkr
KONSTR Designer
GES Appd
NORMGEPR Appd
ERSETZT DURCH Supsd by
ERSATZ F.D. Supersedes

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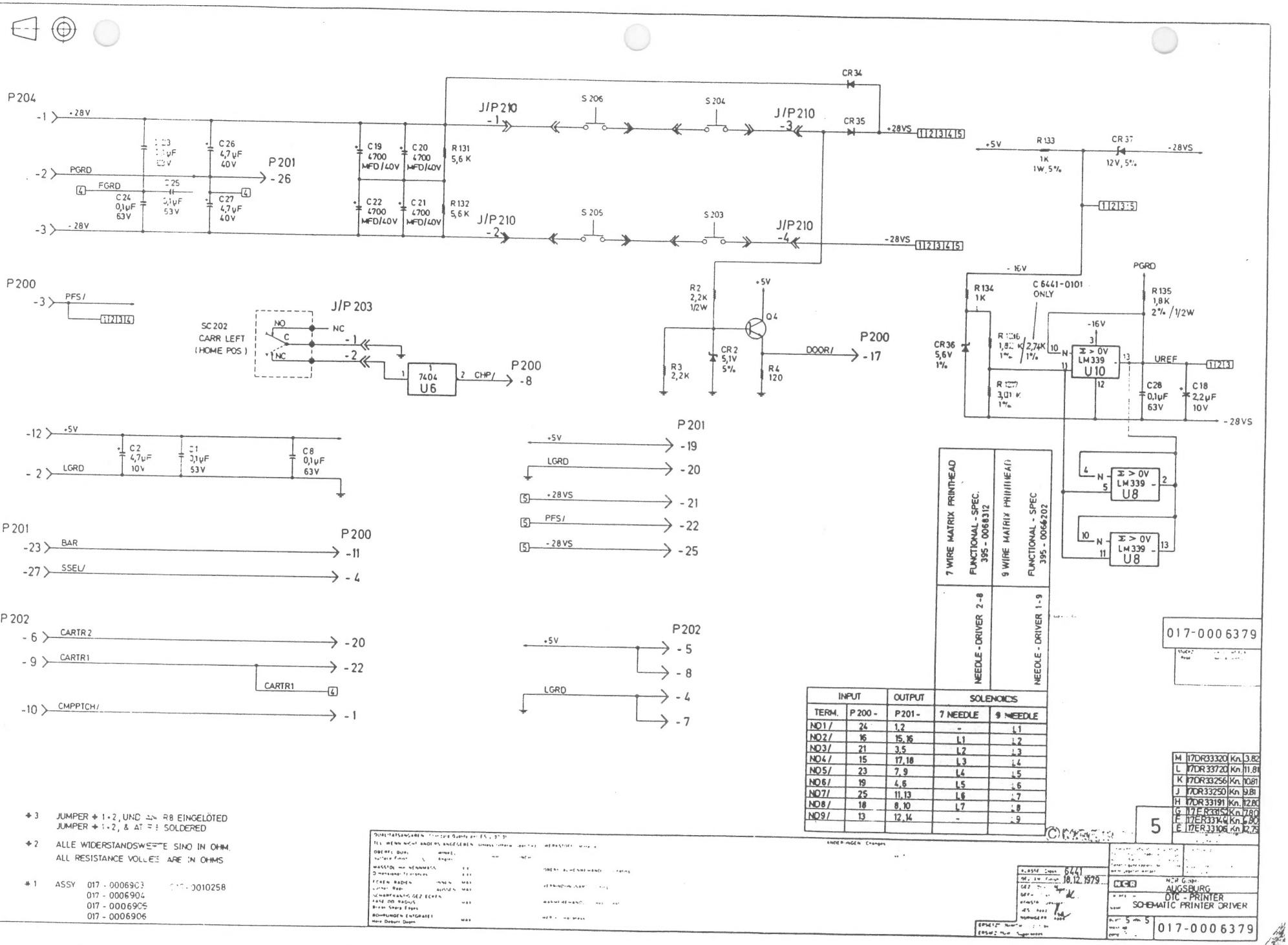

INPUT		OUTPUT	SOLENOICS	
TERM.	P 200 -	P201 -	7 NEEDLE	9 NEEDLE
NO1/	24	1,2	-	L1
NO2/	16	15,16	L1	L2
NO3/	21	3,5	L2	L3
NO4/	15	17,18	L3	L4
NO5/	23	7,9	L4	L5
NO6/	19	4,6	L5	L6
NO7/	25	11,13	L6	L7
NO8/	18	8,10	L7	L8
NO9/	13	12,14	-	L9

M	17DR33320 Kn.	3.82
L	17DR33720 Kn.	11.81
K	17DR33256 Kn.	10.81
J	17DR33250 Kn.	9.81
H	17DR33191 Kn.	12.80
G	17ER33152 Kn.	7.80
F	17ER33144 Kn.	6.80
E	17ER33106 Kn.	12.75

+3 JUMPER + 1-2, UND + 3-4 R8 EINGELÖTET
JUMPER + 1-2, & + 3-4 SOLDERED

+2 ALLE WIDERSTANDSWERTE SIND IN OHM.
ALL RESISTANCE VOLUES ARE IN OHMS

+1 ASSY 017 - 0006903 017 - 0010258
017 - 0006904
017 - 0006905
017 - 0006906

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5

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